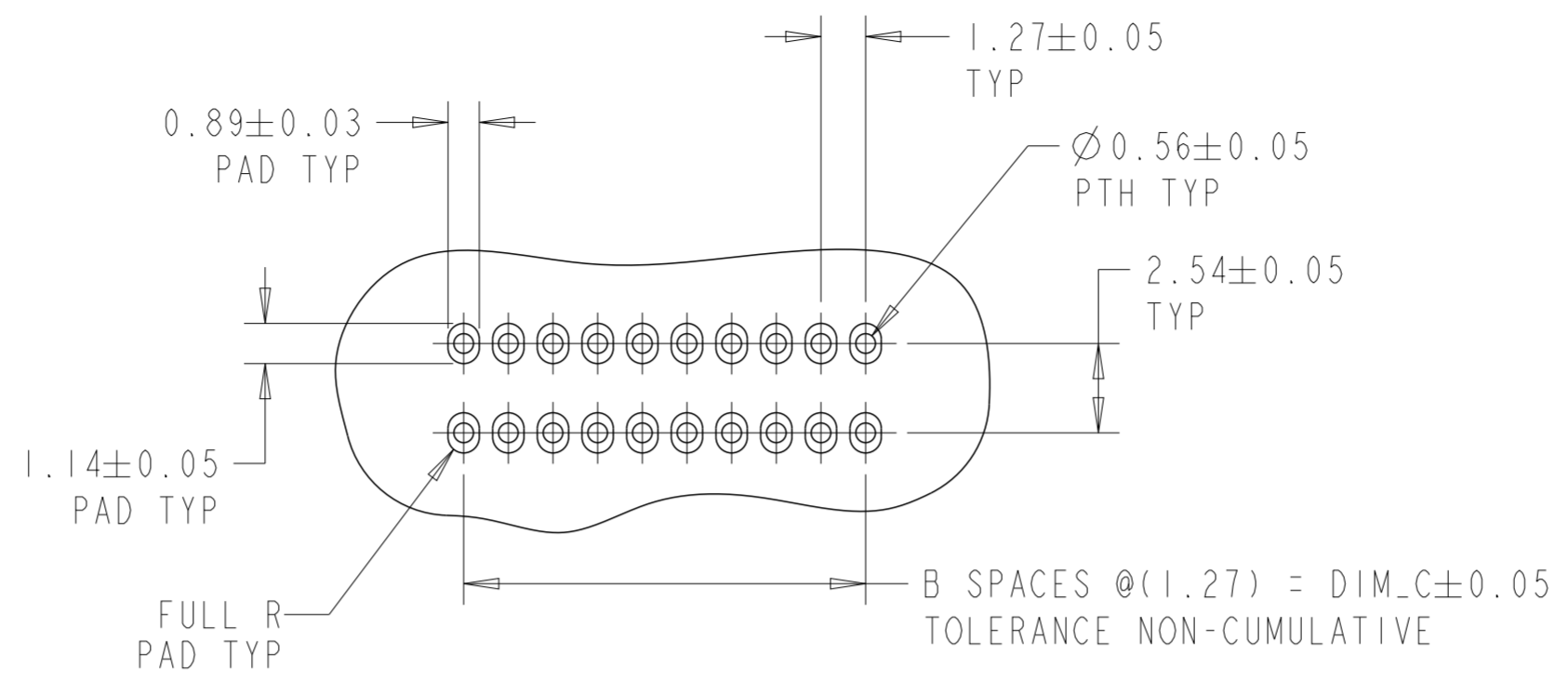


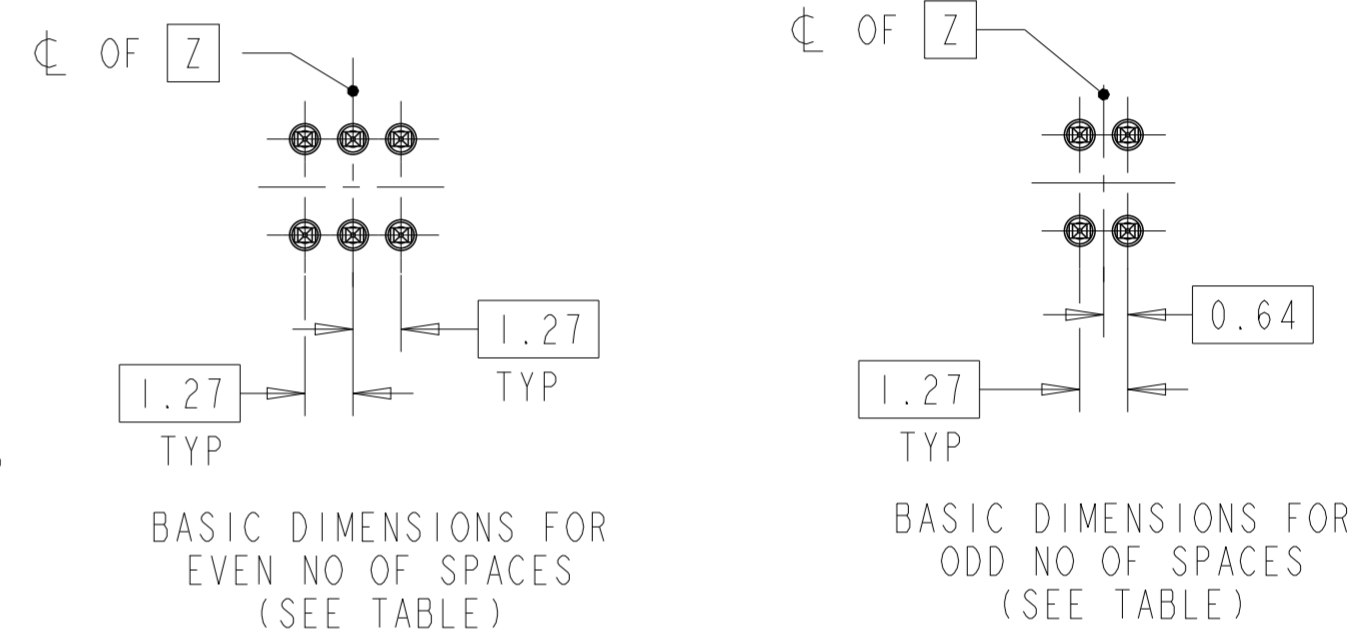
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REVISIONS					
P	LTR	DESCRIPTION	DATE	DWN	APVD
R		REDRAWN/REVISED PER ECO 17-001755	18MAY2017	RS	JO
RI		REVISED PER ECO-18-006412	04MAY2018	RS	JO

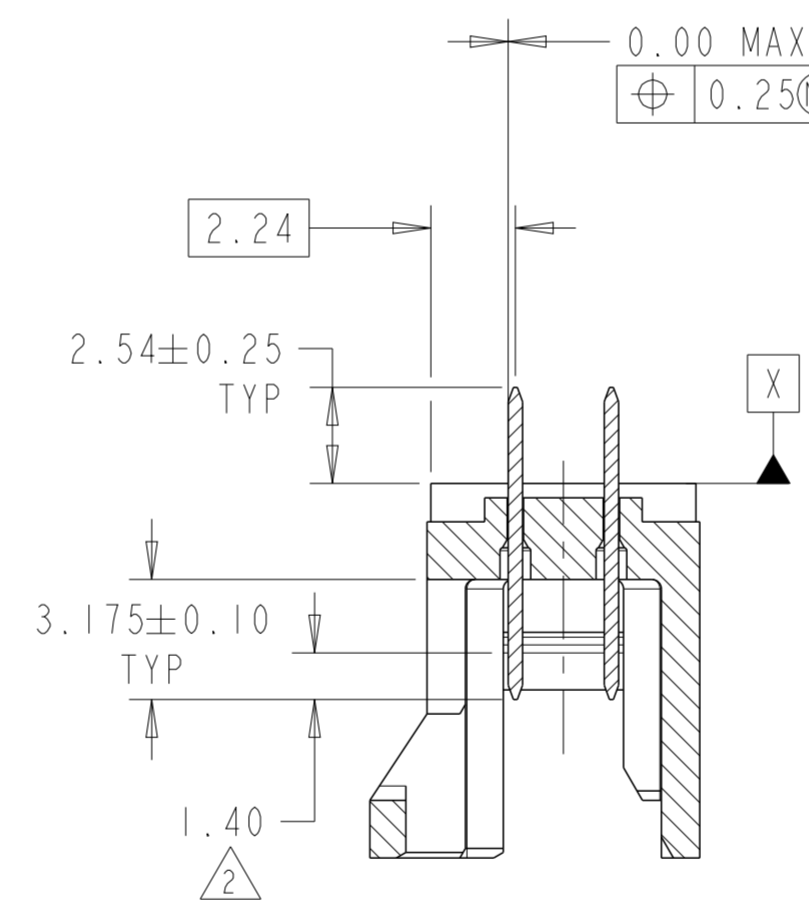
- 1 CONTACT AREA PLATED WITH 0.76µm MIN GOLD; SOLDER TAILS PLATED WITH 3.81µm MIN TIN-LEAD, ALL OVER 1.27µm MIN NICKEL.
- 2 POINT OF MEASUREMENT FOR PLATING THICKNESS.
- 3 CIRCUIT IDENTIFICATION FEATURE OMITTED ON 8,10,12 AND 14 POSN HEADER ASSEMBLIES.
- 4 DIMENSION APPLIES AT BASE OF SHROUD.
- 5 NOTE DELETED.
- 6 NOTE DELETED.
- 7 CONTACT AREA PLATED WITH 0.76µm MIN. GOLD; SOLDER TAILS PLATED WITH 3.81µm MIN TIN; ALL OVER 1.27µm MIN NICKEL.
- 8 FINISH: 0.025µm MIN GOLD ON GOLD PLATED AREA. 3.81-6.35µm MATTE TIN-LEAD ON TIN PLATED AREA. UNDER PLATING TO BE 1.27-2.54µm NICKEL ON ENTIRE CONTACT.
- 9 FINISH: 0.025µm MIN GOLD ON GOLD PLATED AREA. 3.81-6.35µm MATTE TIN ON TIN PLATED AREA. UNDER PLATING TO BE 1.27-2.54µm NICKEL ON ENTIRE CONTACT.
- 10 NOTE DELETED.
- 11 NOTE DELETED.
- 12 MATERIAL : HOUSING : LCP
 COLOR : BLACK
 POST : COPPER ALLOY.



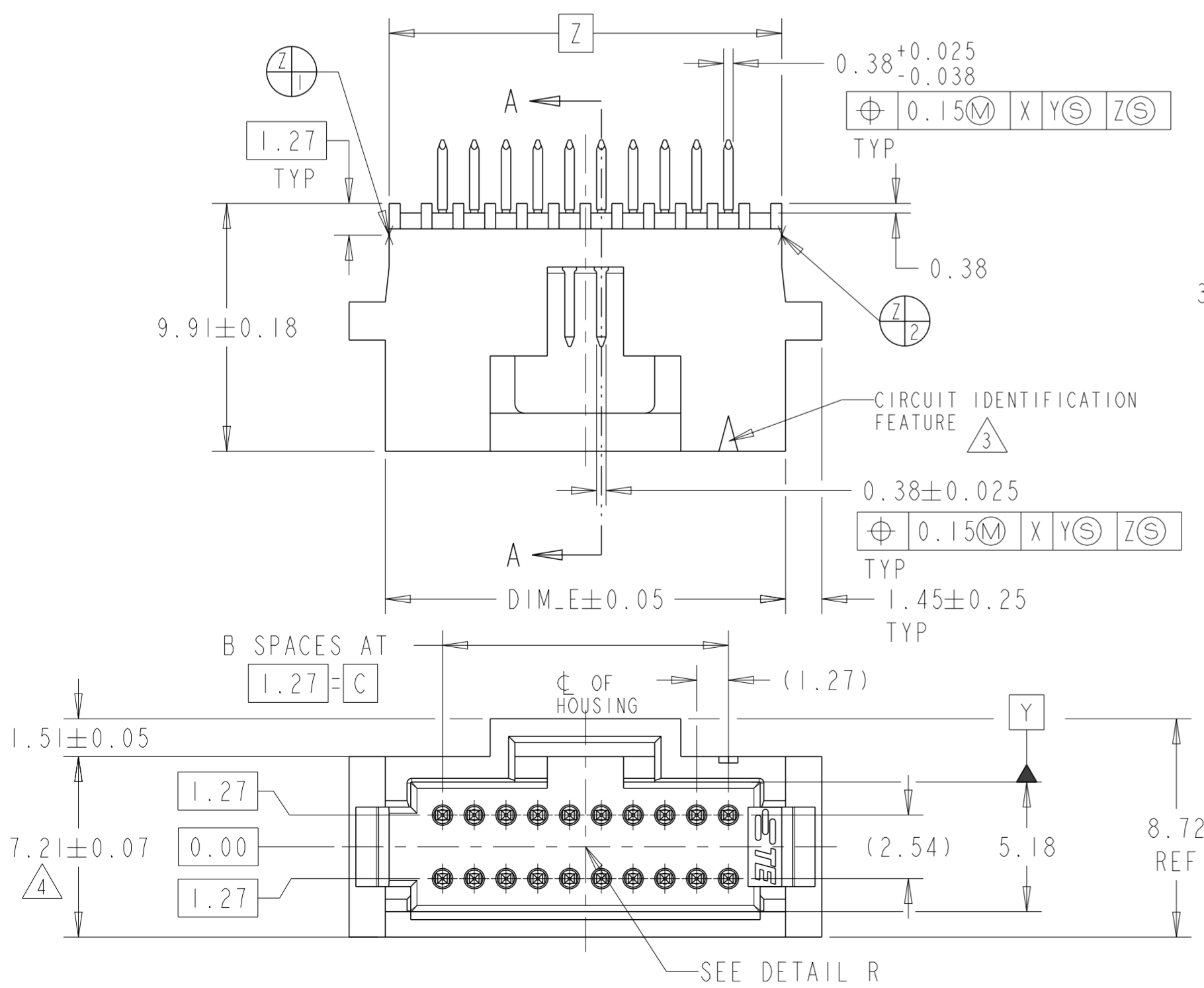
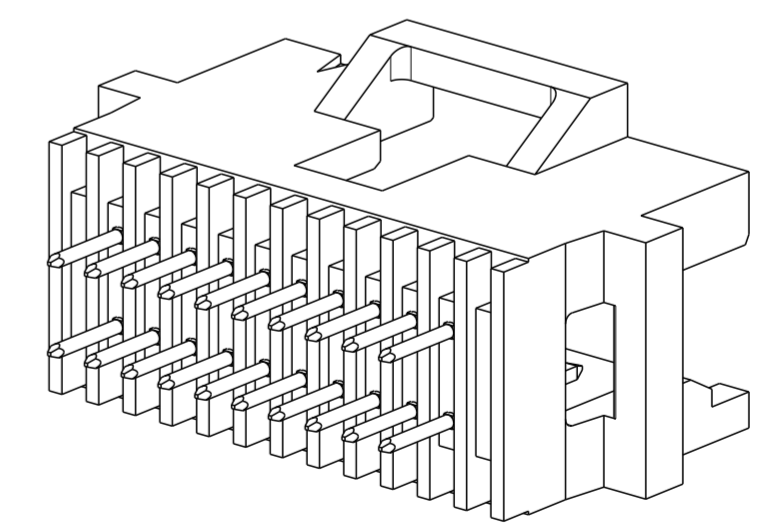
RECOMMENDED PC BOARD LAYOUT



DETAIL R



SECTION A-A



THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN RAVI.S 18MAY2017	TE Connectivity		
DIMENSIONS: mm		CHK J. OLSON 18MAY2017			
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD J. OLSON 18MAY2017	NAME HEADER ASSEMBLY, VERTICAL, DOUBLE ROW, W/SIDE & END LATCHES, AMPMODU System 50		
0 PLC ±	±0.3	PRODUCT SPEC 108-1093	SIZE A2	CAGE CODE -	DRAWING NO C-104068
1 PLC ±	±0.13	APPLICATION SPEC 114-25031	RESTRICTED TO -	SCALE 5:1 SHEET 1 OF 2 REV R1	
2 PLC ±	±	WEIGHT -	CUSTOMER DRAWING		
3 PLC ±	±				
4 PLC ANGLES FINISH ±1°	SEE TABLE				

